

**X-Y-Z**

*Machinery*

Fig. 2. Three-point Fixture for a  
Pot Casting

of large size, instead of using jaws, for the reason that better supporting and driving facilities were required than could be obtained by means of jaws. Large castings held in a fixture require considerable clearance between the work and the fixture, because of the variation in size and also on account of the finish allowance that is necessary. Care must, therefore, be